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GLYSANTIN® G40® is an engine coolant concentrate based on ethylene glycol that needs to be diluted with water before use.

GLYSANTIN® G40® contains a corrosion inhibitor package based on salts of organic acids and silicates (Si-OAT coolant). GLYSANTIN® G40® is free of nitrites, amines, phosphates and borates.

#### **Properties**

GLYSANTIN® G40® protects engines corrosion, overheating and frost. It effectively protects engines against corrosion and deposits in the cooling system with its vital parts, the coolant channels in engine block and cylinder head, the radiator, the water pump and the heater core.

GLYSANTIN® G40® fulfills the requirements of the following coolant standards:

AS 2108-2004, ASTM D 3306, ASTM D 4985, SAE J1034, ÖNORM V 5123, CUNA NC 956-16, JIS K 2234:2006, SANS 1251:2005, China GB 29743-2013 and BS 6580:2010

GLYSANTIN® G40® is officially approved by the following OEMs:

- VW / Audi / Seat / Skoda / TL 774-G •
  - Lamborghini / Bentley / Bugatti

MTU

Liebherr

- Porsche from MY 1996 Daimler / Mercedes-Benz MB-Approval 325.5 and 325.6
  - MAN
    - MAN 324 Type Si-OAT
  - CES 14603 Cummins
    - MTL 5048
      - Minimum LH-01-COL3A
    - DQC CC-14 Deutz
- IRIZAR, S. COOP from Sep. 2016





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Miscibility	Since the special advantages of GLYSANTIN® G40® will only be achieved when GLYSANTIN® G40® is used exclusively, mixing GLYSANTIN® G40® with other GLYSANTIN® coolants or products other producers is not recommended.			
	GLYSANTIN® G40® should be blended with water in a concentration amongst 33 to 60% by volume prior to infilling. The usage of a 50/50 ratio for the mixture of water and GLYSANTIN® is generally advisable For preparation of the coolant it is recommended to use distilled or deionized water. In most cases tap water is also appropriate.			
	Analysis values of the water may not exceed the following threshold values:			
	Chloride content:	0 – 3.6 mmol/l max 100 ppm max 100 ppm		
Chemical nature	Ethylene glycol with corrosion inhibitors			
Appearance	Clear liquid without solid contaminants			
Physical data	Density at 20 °C	1.123 – 1.126 g/cm³	DIN 51 757-3	
	Boiling point	min 163 °C	ASTM D 1120	
	Flash point	min 120 °C	DIN ISO 2592	
	pH value	8.2 - 8.6	ASTM D 1287	
	Reserve alkalinity	8.0 – 11.0 ml	ASTM D 1121	
	Water content	max 3.0 %	DIN 51 777-1	





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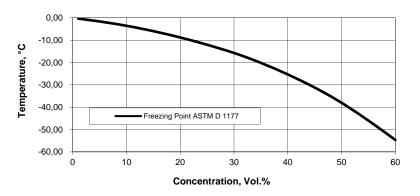
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Stability	Inhibitor stability after 168 h	no precipitation	VW TL 774-G
	Hard water stability after 10 days	no precipitation-	VW PV 1426
Frost protection	Freezing point 50 vol% solution	below -37 °C	ASTM D 1177

33 vol% solution

Frost Protection of GLYSANTIN® G40®

below -18 °C



Foaming characteristics	33 vol% solution	max 20 ml / 5 ml	VW TL 774-G
	33 vol% solution	max 50 ml / 3 s	ASTM D 1881





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Glassware Corrosion Test	VW TL 774-G			
	Metal coupons	typical weight loss g/m²	VW TL 774-G limit g/m <sup>2</sup>	
	Copper Solder Brass Steel Cast iron GAISi6Cu4 AISi12 AIMn GAISi10Mg	0.1 0.1 -0.4 -0.1 -0.5 -0.9 -0.4 -0.7	3 max 3 max 3 max 3 max 3 max 2 max 2 max 2 max 2 max 2 max	
Chip/filter paper method	DIN 51 360-2 VW TL		VW TL 774-G limit	
	Concentration	typical rating	rating	
	20 vol% solution 40 vol% solution	4 2	4 max 2 max	
Quality Control	The above-listed data represent average values at the time of going to press of this Data Sheet. They are intended as a guide to facilitate handling and cannot be regarded as specified data. Specified product data are issued as a separate product specification.			
Storage Stability	GLYSANTIN® G40® has a shelf life of at least three years when stored in originally closed, air-tight containers at temperatures of maximum 30 °C. Do not use galvanized containers for storage.			
Color	GLYSANTIN® G40® is usually available in pink.			





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#### Safety

When using this product, the information and advice given in our Safety Data Sheet should be observed. Due attention should also be given to the precautions necessary for handling chemicals

#### Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

February 2017

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